

### 1)SS316 SEAMLESS PIPE STOCK DETAILS -

SR. NO.	SIZE OD X ID	LENGTH AVAILABLE						TOTAL	CALCULATED WEIGHT KG
1	Ø189.90 X Ø150.40	4125	4365	3930	850			13270	1106
2	Ø189.90 X Ø168.70	1965						1965	93
3	Ø267.88 X Ø215.20	750						750	118
4	Ø258.70 X Ø195.80	2610	2500	870				5980	1060

### 2)BLACK ROUND BAR -ASTM 516 GRADE 70 STOCK DETAILS -

SR. NO.	OD	LENGTH AVAILABLE						TOTAL	CALCULATED WEIGHT KG
1	Ø80	6000	6000	5080	6030	6045	1490	30645	1216

### 3)TURNMASTER - 45 HIGH SPEED PRECISION LATHE

MACHINE SPECIFICATIONS -

1	MACHINE	TURNMASTER - 45 HIGH SPEED PRECISION LATHE
2	MAKE	THE MYSORE KIRLOSKAR LTD.
3	HEIGHT OF CENTRES	225 MM
4	SWING OVER BED	450 MM
5	DISTANCE BETWEEN CENTRE	1000 MM
6	BED TYPE	2V & 2 FLAT
7	BED WIDTH	315 MM
8	SPINDLE	A2 - 6
9	THROUGH BORE	55

10	TAIL STOCK	MT-4
11	NO SPEED	18
12	RANGE	40-2000

#### 4)HMT - VIKRAM HEAVY DUTY LATHE MACHINE